

Hardtop Smart Pack

Product description

This is a two component chemically curing modified acrylic coating. The product does not contain isocyanates. It has a glossy finish with good gloss retention. It can be used direct to metal. 1:1 mixing ratio for easy use and reduced wastage. Specially designed for application with brush and roller.

Typical use

Ideal as a topcoat over an epoxy primer where a durable, high gloss finish is required for aggressive atmospheric exposure. May also be used as a direct to metal maintenance coating in corrosivity categories up to C3 (ISO 12944-2).

Approvals and certificates

Low flame spread certification based on IMO 2010 FTP Code part 5 and Annex 2, item 2.2 and 2.3
Additional certificates and approvals may be available on request.

Colours

according to colour card and Multicolor Industry tinting system (MCI)

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	58 ± 2 %
Gloss level (60 °)	ISO 2813	gloss (70-85)
Flash point	ISO 3679 Method 1	28 °C
VOC-USA / VOC-Hong Kong	EPA Method 24	390 g/l
VOC-Solvent Emission Directive	SED (1999/13/EC)	305 g/kg

The provided data is typical for factory produced products, subject to slight variation depending on colour.
All data is valid for mixed paint.
Gloss level: According to Jotun Performance Coatings' definition.

Recommended film thickness per coat

Film thickness and spreading rate	Dry film thickness	Wet film thickness	Theoretical spreading rate (m ² /l)
	(µm)	(µm)	
Minimum	60	100	9,7
Maximum	150	200	3,8
Typical	90	150	6,4

Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)
Carbon steel	St 2 (ISO 8501-1)	Sa 2½ (ISO 8501-1)

Application

Application methods

The product can be applied by

- Spray: Airless spray may be used.
- Brush: Use a round brush. Care must be taken to achieve the specified dry film thickness.
- Roller: Use of a foam roller will provide the best finish results.

Product mixing ratio (by volume)

Component A to be separately mixed to a homogenous material. A flat spatula or flat, wooden stick might be suitable as mixing tools. Mix thoroughly the total blend (comp A + comp B) until a homogeneous body is obtained, including all material on the wall of the container.

Hardtop Smart Pack Comp A	1 part(s)
Hardtop Smart Pack Comp B	1 part(s)

Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 17

Drying and Curing time

Substrate temperature	5 °C	10 °C	23 °C	40 °C
Surface (touch) dry	6 h	4 h	2.5 h	2 h
Walk-on-dry	25 h	20 h	10 h	5 h
Dry to over coat, minimum	25 h	20 h	10 h	5 h

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and at the typical DFT for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness. Dry sand sprinkled on the surface can be brushed off without sticking to or causing damage to the surface.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dried to over coat, minimum: The shortest time allowed before the next coat can be applied.

Induction time and Pot life

Paint temperature	23 °C
Pot life	4 h

Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	140 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: epoxy mastic, zinc epoxy, epoxy, shop primer, polyurethane, one component acrylic

Packaging (typical)

	Volume (litres)	Size of containers (litres)
Hardtop Smart Pack Comp A	5	5
Hardtop Smart Pack Comp B	5	5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 23 °C

Hardtop Smart Pack Comp A	48 month(s)
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Hardtop Smart Pack Comp B

48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Colour variation

Products primarily meant for use as primers and antifoulings may have slight color variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.